

THIS REPORT CONTAINS ASSESSMENTS OF COMMODITY AND TRADE ISSUES MADE BY USDA STAFF AND NOT NECESSARILY STATEMENTS OF OFFICIAL U.S. GOVERNMENT POLICY

Voluntary _ Public

Date: 4/22/2018

GAIN Report Number: MO1814

Morocco

Post: Rabat

Microbiological Standards for Food of Animal Origin

Report Categories:

Livestock and Products

Poultry and Products

Dairy and Products

Fishery Products

Sanitary/Phytosanitary/Food Safety

FAIRS Subject Report

SP2 - Prevent or Resolve Barriers to Trade that Hinder

U.S. Food and Agricultural Exports

Approved By:

Morgan Haas

Prepared By:

FAS/Rabat

Report Highlights:

This report contains an unofficial translation of Morocco's microbiological standards for food of animal origin, as established in 2004. This measure was previously notified to the WTO as G/SPS/N/MAR/20.

General Information: This report contains an unofficial translation of Morocco's microbiological standards for food of animal origin, as established in 2004. This measure was previously notified to the WTO as G/SPS/N/MAR/20.

Joint Decree of the Minister of Agriculture and Rural Development, the Minister of Health and the Minister of Industry, Trade and Telecommunications No. 624-04 of 17 Safar 1425 (08 April 2004) on microbiological standards to be met by animal foodstuffs or foodstuffs of animal origin.

(Official Gazette No. 5214 of 05/20/2004, p. 727).

THE MINISTER OF AGRICULTURE AND RURAL DEVELOPMENT,

THE MINISTER OF HEALTH,

THE MINISTER OF INDUSTRY, TRADE AND TELECOMMUNICATIONS,

Having regard to the Royal Decree ("*Dahir*") establishing Law No. 1-75-291 of 24 Chaoual 1397 (08 October 1977) enacting measures relating to the sanitary and qualitative inspection of live animals and animal foodstuffs or foodstuffs of animal origin;

Having regard to Decree No. 2-98-617 of 17 Ramadan 1419 (5 January 1999), related to the enforcement of the Royal Decree ("*Dahir*") establishing the aforementioned Law No. 1-75-291 of 24 Chaoual 1397 (08 October 1977), in particular Article 15 thereof,

DECIDE:

ARTICLE ONE. - In order to be recognized as fit for consumption, animal foodstuffs or foodstuffs of animal origin must comply with the microbiological standards set out in the tables annexed to this Decree. They must, moreover, be free from microorganisms or dangerous toxins relevant to public health.

ART. 2. - This Decree shall be published in the Official Gazette.

Done at Rabat on 17 Safar 1425 (08 April 2004)

The Minister of Agriculture and Rural Development, Mohand LAENSER
The Minister of Health, Dr Mohamed Cheikh BIADILLAH
The Minister of Industry, Trade and Telecommunications, Rachid TALBI ELALAMI

ANNEX I Microbiological standards to be met by animal or foodstuffs of animal origin

1° - The microbiological standards relating to butcher's meat are as follows:

DESIGNAT ION		Aerobic microorgani sms 30°/gr.	Colifor ms 30°/gr.	Fecal colifor ms 44°/gr.	Staphyloco ccus aureus / gr.	Sulphit e- reducin g anaero bes 46°C/g r	Salmon ella / 25 gr.	Listeria monocytogen es25 gr. (3)
Carcasses or	m		-	-	-	2	Absence	Absence
retail-	M		-	-	-	20	Absence	Absence
wholesale cuts, chilled or frozen (1)						n=5, c=2	n=5, c=0	n=5, c=0
Vacuum-	m			10^{2}		2	Absence	Absence
wrapped	M			10^{3}		20	Absence	Absence
cuts, chilled or frozen (1)				n=5, c=2		n=5, c=2	n=5, c=0	n=5, c=0
Chilled or	m		-	$3. 10^2$	10^{2}	10	Absence	Absence
frozen	M		-	3.10^{3}	10^{3}	10^{2}	Absence	Absence
packaged unit portions and chilled or frozen retail unit portions (2)				n=5, c=2	n=5, c=2	n=5, c=2	n=5, c=0	n=5, c=0

- (1) = The sampling is carried out in depth after cauterization of the surface.
- (2) = Sampling concerns the depth and surface without cauterization.
- (3) = The search is carried out only if required by the requesting inspection service.
- m = All equal or lower results are considered satisfactory.

M = Acceptability threshold, beyond which the results are no longer considered satisfactory, but the product is not considered to be toxic.

The values of M are set at:

M = 10 m when enumerated in a solid medium;

M = 30 m when enumerated in a liquid medium;

n = number of units in the sample;

c = number of units in the sample giving values between m and M.

 2° -The microbiological standards for minced meat, cooked meat, mechanically separated meat, deli meat, cooked dishes and dehydrated soups are as follows:

DESIGNAT ION		Aerobic microorgani sms 30°/ gr.	Colifor ms 30 °/gr.	Fecal Colifor ms 44°/gr.	Staphyloco ccus aureus /gr.	Sulphit e- reducin g anaero bes 46°C/g r.	Salmonell a in 25 gr.	Listeria monocytog enes in 25 gr. (2)
- Meat minced in	m	5.10 ⁵	-	100 (E.coli)	100	10	Absence/1 0gr	Absence/10 gr
advance or	M	5.10^6	-	5.10 ²	5.10^2	10 ²	Absence	Absence
on request - Meat preparations and pieces of less than 100 g		n=5, c=2		n=5, c=2	n=5, c=1	n=5, c=1	n=5, c=2	n=5, c=2
- Pre-cooked prepared	m	3.10 ⁴	10^{3}	10 (E.coli)	10	30	Absence	Absence
dishes in	M	3.10^{5}	10 ⁴	10 ²	10^{2}	3.10^{2}	Absence	Absence
advance		n=5, c=2	n=5,	n=5,	n=5, c=2	n=5,	n=5, c=0	n=5, c=0
- Cooked pieces of sliced meat, minced or not.			c=2	c=2		c=2		
- Cooked or	m	3.10^{5}	10^{3}	10	10^{2}	30	Absence	Absence
pre-cooked	M	3.10^6	10 ⁴	10^{2}	10^{3}	3.10^{2}	Absence	Absence
culinary preparations after adding cheese		n=5, c=2	n=5, c=2	n=5, c=2	n=5, c=2	n=5, c=2	n=5, c=0	n=5, c=0
- Frozen or	m	3.10^5	10^{3}	10	10^{2}	30	Absence	Absence
unfrozen	M	3.10^6	10^{4}	10^{2}	10^{3}	3.10^2	Absence	Absence
culinary preparations with superficial adding of raw cheese: pizzas,		n=5, c=2 (1)	n=5, c=2	n=5, c=2	n=5, c=2	n=5, c=2	n=5, c=0	n=5, c=0

wraps,								
Deli meats,	m	-	-	10^{2}	5.10^2	50	Absence	Absence
raw,	M	-	-	10^{3}	5.10^3	5.10^2	Absence	Absence
minced,								
subject to								
desiccation								
and								
consumption								
as such.				- 3	2			
Raw cured	m	-	-	10 ³	5.10^2	50	Absence	Absence
products,	M	-	-	10^{4}	5.10^3	5.10^2	Absence	Absence
salted and/or				n=5,	n=5, c=2	n=5,	n=5, c=0	n=5, c=0
dried,				c=2		c=2		
whether								
sliced or								
not. Cooked deli	M	3.10^{5}	10 ³	10	10 ²	30	Absence	Absence
	(1	3.10	10	10	10	30	Absence	Absence
meats, whether	(1							
sliced or	M	3.10^{6}	10 ⁴	10^{2}	10 ³	3.10^{2}	Absence	Absence
not,	IVI	n=5, c=2	n=5,	n=5,	n=5, c=2	n=5,	n=5, c=0	n=5, c=0
dumplings.		11-3, C-2	c=2	c=2	11-3, C-2	c=2	11-3, 0-0	11-3, 0-0
Whole	m	10^{4}	$\frac{10^2}{10^2}$	Absenc	Absence	Absenc	Absence	Absence
cooked ham	111			e	110501100	e	110501100	110001100
	M	10^{4}	10^{2}	Absenc	Absence	Absenc	Absence	Absence
				e		e		
		n=5, c=2	n=5,	n=5,	n=5, c=0	n=5,	n=5, c=0	n=5, c=0
			c=2	c=0		c=0		
Dry soups.	m	3.10^5	10^{3}	10	10^{2}	30	Absence	Absence
	M	3.10^6	10^{4}	10^{2}	10^{3}	3.10^{2}	Absence	Absence
		n=5, c=2	n=5,	n=5,	n=5, c=2	n=5,	n=5, c=0	n=5, c=0
			c=2	c=2		c=2		
Mechanicall	m	10 ⁶	-	5.10^3	10^{3}	10^{2}	Absence	Absence
y separately	M	10 ⁷	-	5.10 ⁴	10^{3}	3.10^2	Absence	Absence
meat from		n=5, c=2		n=5,	n=5, c=2	n=5,	Pork: /1gh	Pork: /1gr
bovine and				c=2		c=2	n=5, c=0	n=5, c=0
porcine								
animals								

(1): It should be ascertained whether the excess of the mesophilic flora in relation to the defined criterion is not explained by a high level of the lactic flora.

For vacuum packaged or plastic film packaged deli products, the criterion for aerobic microorganisms at 30°C (3.10⁵) per gram applies only at the manufacturing (plant) stage.

- (2) = The search is carried out only if required by the requesting inspection service.
- 3°-The microbiological standards for poultry meat are as follows:

DESIGNATIO	Aerobic	Coliform	Fecal	Staphylococcu	Sulphite-	Salmonella

N		microorganism s 30°/gr.	s 30°/gr.	coliform s 44°/gr.	s aureus /gr.	reducing anaerobe s 46°C/gr.	in 25 gr.
Chilled, frozen or deep-frozen whole poultry	m	-	-	-	-	- 40 C/gi.	Absence (chest muscles)
whole poully	M	-	-	-	-	-	Absence
Raw roasts, cutlets and raw	m	5.10 ⁵	-	10 ³	5.10 ²	30	n=5, c=0 Absence/1g
paupiettes, breaded or not	M	5.10 ⁶	-	10 ⁴	5.10 ³	3.10^{2}	Absence/1g
Whole or sliced cooked roasts	m	n=5, c=2 10 ⁶	-	n=5, c=2 5.10 ³	n=5, c=2 10 ³	n=5, c=2 10 ²	n=5, c=0 Absence/1g
and cooked or	M	10 ⁷		5.10 ⁴	104	10 ³	Absence
pre-cooked paupiettes	IVI	n=5, c=2		n=5, c=2	n=5, c=2	n=5, c=2	n=5, c=0
Mechanically	m	3.10^{5}	-	10	10^{2}	30	Absence
separated raw	M	3.10^6	-	10^{2}	10^{3}	3.10^2	Absence
meat		n=5, c=2		n=5, c=2	n=5, c=2	n=5, c=2	n=5, c=0
Mechanically	m	3.10^5	-	10	10^{2}	30	Absence
separated	M	3.10^6	-	10^{2}	10 ³	3.10^2	Absence
cooked meat		n=5, c=2		n=5, c=2	n=5, c=2	n=5, c=2	n=5, c=0
Duck or goose-	m	5.104	-	5.10^2	10^{2}	10	Absence
based raw foie	M	5.10^5	-	5.10^3	10 ³	10^{2}	Absence
gras, vacuum packed or not		n=5, c=2		n=5, c=2	n=5, c=2	n=5, c=2	n=5, c=0
Uncooked cuts of packed or	m	5.10^5	-	10 ³	10^2	30	Absence/1g r
unpacked meat (1)	M	5.10^6	-	104	10^3	3.10^2	Absence/1g r
		n=5, c=2		n=5, c=2	n=5, c=2	n=5, c=2	n=5, c=0
Raw poultry offal other than	m	5.10^6	-	10 ³	5.10^2	30	Absence/1g r
foie gras, whether or not	M	5.10 ⁷	-	10 ⁴	5.10 ³	3.10^2	Absence/1g r
packed		n=5, c=2		n=5, c=2	n=5, c=2	n=5, c=2	n=5, c=0
Smoked or	m	10^{6}	-	10	10^{2}	10	Absence
salted poultry	M	10 ⁷	-	10^{2}	10^{3}	10^{2}	Absence
cuts, vacuum packed or not, to be consumed as it is (2)		n=5, c=2		n=5, c=2	n=5, c=2	n=5, c=2	n=5, c=0

^{(1):} These criteria concern meat on the surface (skin if the cutting part includes it) and in depth (muscle).

^{(2):} These criteria concern meat on the surface (skin if the cutting part includes it) and depth (muscle). Moreover for these products: Aw lower than 0,9.

⁴ $^{\circ}$ -The microbiological standards for snails and frogs' legs are as follows:

DESIGNAT		Aerobic	Colifor	Fecal	Staphylococo	Sulphit	Salmon	Listeria
ION		microorgani	ms	Colifor	ccus aureus (/	e-	ella in	monocytog
		sms 30°C (/	30°C/g	ms	gr)	reducin	25 gr.	enes in (25
		gr)	r.	44°C (/		g		gr)
				gr)		anaero		
						bes		
						46°C (/		
						gr)		
Frozen or	m	-	-	-	-	$10^3(1)$	Absence	Absence
deep-frozen	M	-	-	-	-	3.10^3	Absence	Absence
shelled						n=5,	n=5,	n=5, c=0
snails						c=0	c=0	
Prepared	m	3.10^5	10^{3}	10	10^{2}	30	Absence	-
snails							n=5,	
(cooked)							c=0	
	M	3.10^6	10^{4}	10^{2}	10^{3}	3.10^2	Absence	-
		n=5, c=2	n=5,	n=5,	n=5, c=2	n=5,	n=5,	
			c=2	c=2		c=2	c=0	
Fresh,	m	5.10^5		10^{2}	$10^{2}(1)$		Absence	Absence
frozen or	M	5.10^6	-	10^{3}	3.10^2	-	Absence	Absence
deep-frozen		n=5, c=2	n=5,	n=5,	n=5, c=2	-	n=5,	n=5, c=0
frog's legs			c=2	c=2			c=0	

(1) Only analytical tolerances are accepted (two-class plan).

5° - The microbiological standards for fishery products are as follows:

DESIGNAT		Aerobic	Colifor	Fecal	Staphylococo	Sulphit	Salmon	Listeria
ION		microorgani	ms	Colifor	ccus aureus	e-	ella in	monocytog
		sms 30°C (/	30°C/g	ms	(/gr)	reducin	25 gr.	enes in (25
		gr)	r.	44°C (/		g		gr)
				gr)		anaero		
						bes		
						46°C		
		2				(/gr)		
- All	m	10^{3}	-	1		2	Absenc	Absence
crustaceans							e	
including	M	10 ⁴	-	10		20	Absenc	Absence
whole raw,							e	
frozen or		n=5, c=2		n=5,		n=5,	n=5,	n=5, c=0
deep-frozen				c=2		c=2	c=0	
prawns								
- Cooked	m	10^{5}	-	10	10^{2}	10	Absenc	Absence
peeled							e	
shrimp,	M	10^{6}	-	10^{2}	10^{3}	10^{2}	Absenc	Absence
chilled,							e	
frozen or		n=5, c=2		n=5,	n=5, c=2	n=5,	n=5,	n=5, c=0
deep-frozen				c=2		c=2	c=0	
Bivalve	m	-	-	NPP=3.	-	-	Absenc	Absence
molluscs				10^{2}			e	

and sea				E.coli:2				
urchins presented alive (1) (+ Vibrio:	M	-	-	30 NPP=30 0 E.coli:2	-	-	Absenc e	Absence
absence in				30				
25 gr)							n=5, c=0	n=5, c=0
Fish, sliced, breaded or	m	10 ⁵	-	10	$10^2(3)$	10	Absenc e	Absence
not, fresh or chilled fish	M	10 ⁶	-	10^{2}	3.10^2	10 ²	Absenc e	Absence
fillets		n=5, c=2		n=5, c=2	n=5, c=0	n=5, c=2	n=5, c=0	n=5, c=0
Sliced Fish, breaded or	m	5.104	-	10	10^{2}	2	Absenc e	Absence
not, fresh or chilled fish	M	5.10 ⁵	-	10 ²	10 ³	20	Absenc e	Absence
fillets		n=5, c=2		n=5, c=2	n=5, c=2	n=5, c=2	n=5, c=0	n=5, c=0
Preparations of raw	m	5.10 ⁵	-	10^{2}	10^{2}	10	Absenc e	Absence
chopped fish flesh,	M	5.10^6	-	10 ³	10 ³	10^{2}	Absenc e	Absence
breaded or not		n=5, c=2		n=5, c=2	n=5, c=2	n=5, c=2	n=5, c=0	n=5, c=0
-Fresh or frozen fish	m	5.10 ⁵	-	E.coli = m=10	-	-	Absenc e	Absence
- Cold smoked fish	M	10 ⁷	-	5.10 ²	-	-	Absenc e (4)	Absence (4)
		n=5, c=3		n=5, c=3	-	-	n=5, c=0	n=5, c=0

- (1): In 100 ml of mixture of molluscs flesh and intervalve liquid.
- (2): NPP = Most likely number, 5 tubes and 3 dilutions.
- (3): Only analytical tolerances are accepted (two-class plan).
 (4): Absence in each sample of 50 grams or in all 5 samples of 250 grams.

Refrigerated and frozen fresh	m	10^{5}	10	-	10^{2}	-	Absence	Absence
cephalopods							n=5,	n=5,
							c=0	c=0
	M	10^{6}	10^{2}	-	10^{3}	-	Absence	Absence
		n=5,	n=5,		n=5,		n=5,	n=5,
		c=2	c=2		c=2		c=0	c=0
- Cooked crustaceans and	m	5.10 ⁴	10 (4)	-	10^{2}	-	Absence	Absence
molluscs:							n=5,	n=5,
Hulled products, except crabmeat							c=0	c=0
_	M	5.10^{5}	10^{2}	-	10^{3}	-	Absence	Absence

		n=5,	n=5,		n=5,		n=5,	n=5,
		c=2	c=2		c=2		c=0	c=0
- Cooked crustaceans and	m	10^{5}	10 (4)	-	10^{2}	-	Absence	Absence
molluses							n=5,	n=5,
Crabmeat							c=0	c=0
	M	10^{6}	10	-	10^{2}	30	Absence	Absence
		n=5,	n=5,		n=5,		n=5,	n=5,
		c=2	c=2		c=2		c=0	c=0
Pre-cooked scallops and mussels	m	10^{6}	10	-	10^{2}	30	Absence	Absence
							n=5,	n=5,
							c=0	c=0
	M	10^{7}	10^{2}	-	10^{3}	3.10^2	Absence	Absence
		n=5,	n=5,		n=5,	n=5,	n=5,	n=5,
		c=2	c=2		c=2	c=2	c=0	c=0
Surimi	m	10^{5}	10	-	10^{2}	10	Absence	Absence
- Minced fish meat and surimi	M	10^{6}	10^{7}	-	10^{3}	3.10^{2}	Absence	Absence
base		n=5,	n=5,		n=5,	n=5,	n=5,	n=5,
		c=2	c=2		c=2	c=2	c=0	c=0
- Surimi-based derived products	m	10^{3}	10	-	10^{2}	30	Absence	Absence
AC (5)	M	3.10^3	10^{2}	-	10^{3}	3.10^2	Absence	Absence
		n=5,	n=5,		n=5,	n=5,	n=5,	n=5,
		c=2	c=2		c=2	c=2	c=0	c=0
DLC (6)	m	10^{5}	10	-	10^{2}	30	Absence	Absence
	M	10^{6}	10^{2}	-	10^{3}	3.10^2	Absence	Absence
		n=5,	n=5,		n=5,	n=5,	n=5,	n=5,
		c=2	c=2		c=2	c=2	c=0	c=0
Dried salted fish	m	-	10	-	10^{2}	10	Absence	Absence
	M	-	10^{2}	-	10^{3}	10^{2}	Absence	Absence
			n=5,		n=5,	n=5,	n=5,	n=5,
			c=2		c=2	c=2	c=0	c=0
Marinades and Brines	m	-	10	-	10^{2}	10	Absence	Absence
- acids	M	-	10^{2}	-	10^{3}	10^{2}	Absence	Absence
			n=5,		n=5,	n=5,	n=5,	n=5,
		<u> </u>	c=2		c=2	c=2	c=0	c=0
Cooked crustaceans shellfish	m	10 ⁴	E .coli	-	10^{2}	-	Absence	Absence
whole products		<u> </u>	10					
	M	10^{5}	10^{2}	-	10^{3}	-	Absence	Absence
		n=5,	n=5,		n=5,		n=5,	n=5,
		c=2	c=2		c=2		c=0	c=0

DESIGNATI ON			Aerobic microorganis ms 30°C (/gr)	Fecal colifor ms 44°C/gr	Staphylococ cus aureus (/ gr)	Sulphit e- reducin g anaerob es 46°C (/ gr)	Salmone lla in 25 gr.	Listeria monocytoge nes in (25 gr)
Fish cooked	AC	m	10^{3}	10	10^{2}	30		Absence
after packing	(5)	M	10^{3}	10^{2}	10^{3}	3.10^2	Absence	Absence

			n=5, c=2	n=5,	n=5, c=2	n=5,	n=5, c=0	n=5, c=0
				c=2		c=2		
	DL	m	10^{5}	10	10^{2}	30	Absence	Absence
	C	M	10^{6}	10^{2}	10^{3}	3.10^{2}	Absence	Absence
	(6)		n=5, c=2	n=5,	n=5, c=2	n=5,	n=5, c=0	n=5, c=0
				c=2		c=2		
Fish cooked before	AC (5)	m	10 ³	10	10 ²	30	Absence	Absence
packing	AC	M	10^{4}	10^{2}	10^{3}	3.10^{2}	Absence	Absence
			n=5, c=2	n=5,	n=5, c=2	n=5,	n=5, c=0	n=5, c=0
				c=2		c=2		
	DL C	m	5.10 ⁶	10	10 ²	30	Absence	Absence
	DL	M	5.10^{6}	10^{2}	10^{3}	3.10^{2}	Absence	Absence
	C		n=5, c=0	n=5,	n=5, c=2	n=5,	n=5, c=0	n=5, c=0
	(6)			c=2		c=2		
Unpasteurize	AC	m	5.10^3	10	10^{2}	30	Absence	Absence
d cooked fish	(5)							
	DL	M	5.10^4	10^{2}	10^{3}	3.10^2	Absence	Absence
	C		n=5, c=2	n=5,	n=5, c=2	n=5,	n=5, c=0	n=5, c=0
	(6)			c=2		c=2		
	AC	m	5.10^6	10	10^{2}	30	Absence	Absence
	(5)							
	DL	m	5.10 ⁶	10^{2}	10^{3}	3.10^2	Absence	Absence
	C		n=5, c=2	n=5,	n=5, c=2	n=5,	n=5, c=0	n=5, c=0
	(6)			c=2		c=2		
- Cooked or pred		m	3.10^{5}	10	10^{3}	30	Absence	Absence
fish-based prepa	red	M	3.10^6	10^{2}	10^{3}	3.10^2	Absence	Absence
foods			n=5, c=2	n=5,	n=5, c=2	n=5,	n=5, c=0	n=5, c=0
- Precooked brea	aded			c=2		c=2		
fish								
- Cooked or pred								
fish-based prepa	red							
foods								
- Precooked brea	aded							
fish								

(4) ie E. coli (on a solid medium): n = 5, c = 1 (5): AC: Before storage

(6): DLC: On the expiry date

6. The microbiological standards for animal fats are as follows:

DESIGNATI	Aerobic	Colifor	Fecal	Staphylococ	Sulphit	Salmone	Listeria
ON	microorgani	ms	colifor	cus aureus	e-	lla in 25	monocytoge
	sms 30°C (/	30°C (/	ms	(/ gr.)	reducin	gr.	nes in 25 g
	gr.)	gr.)	44°C (/		g		
			gr.)		anaerob		
					es 46°C		

						(/ gr.)		
Un-rendered	m	10^{4}	10^{2}	10	10^{2}	10	Absence	-
animal fats	M	10 ⁵	10^{3}	10^{2}	10^{3}	10^{2}	Absence	-
(All species)		n=5, c=2	n=5,	n=5,	n=5, c=2	n=5,	n=5,	-
			c=2	c=2		c=2	c=0	
Dietary	m	5.10^2	Absenc	-	Absence	Absenc	Absence	-
rendered			e			e		
animal fats	M	10^{3}	Absenc	-	Absence	Absenc	Absence	-
			e			e		
		n=5, c=2	n=5,	-	n=5, c=0	n=5,	n=5,	
			c=0			c=0	c=0	
Butter oil,	m	5.10^2	Absenc	-	Absence	Absenc	Absence	-
anhydrous			e			e		
milk fat	M	5.10^{3}	Absenc	-	Absence	Absenc	Absence	-
(Negative			e			e		
phosphatase)		n=5, c=2	n=5,	-	n=5, c=0	n=5,	n=5,	-
			c=0			c=0	c=0	
Raw butter	m	-	-	-	10^{2}	-	Absence	-
(positive	M	-	-	-	10^{3}	-	Absence	-
phosphatase)					n=5, c=2		n=5,	
							c=0	
- Pasteurized	m	10^{3}	10(1)		10 (1)	-	Absence	-
butters	M	10 ⁴	10^{2}		10^{2}	-	Absence	-
(Negative		n=5, c=2	n=5,		n=5, c=2		n=5,	-
phosphatase)			c=2				c=0	
Body fat	m	-	10(1)	-	10 (1)	-	Absence	-
based on	M	-	10^{2}	-	10^{2}	-	Absence	-
butterfat			n=5,		n=5, c=2		n=5,	-
(Negative			c=2				c=0	
phosphatase)		2						
Concentrated	m	5.10^2	Absenc	-	Absence	-	Absence	-
butter		3	e					
(Negative	M	5.10^3	Absenc	-	Absence	-	Absence	-
phosphatase)			e					
		n=5, c=2	n=5,		n=5, c=0		n=5,	
			c=0				c=0	

- (1) = In the event that results are considered unsatisfactory for any of the following criteria: Phosphatase, coliforms or aerobic micro-organisms other than lactic, these criteria should be checked on additional samples.
- 7. The microbiological standards for milks and other dairy products are as follows:

A- Drinking milk

DESIGNATION	Aerobic	Colifo	Fecal	Staphyloc	Salmo	Beta	Listeria
	microor	ga rms	Colifo	occus	nella in	hemolyti	monocyto
	nisms	30°C	rms	aureus in	250 ml	c	genes in
	30°C in	1 in 1	44°C	ml		streptoco	250 ml
	ml	ml	in 1			cciin O.1	
			ml			ml	

Raw cow's	milk	m	300000	-	10^{2}	-	Absen	Absence	-
intended for	r						ce	(2)	
consumption	on as such	M	3000000	-	10^{3}	-	Absen	Absence	-
(positive pl	nosphatase						ce		
(1)			n=5, c=2		n=5,		n=5,	n=5, c=0	
					c=2		c=0		
Pasteuri	Up to D	m	3.10 ⁴ (3)	10(3)	Absen	10	Absen	-	Absence
zed	+ 4				ce		ce		
milk (2)		M	3.10^5	10^{2}	Absen	10	Absen	-	Absence
negativ					ce		ce		
e			n=5, c=2	n=5,	n=5,	n=5, c=0	n=5,	-	n=5, c=0
phosph				c=2	c=0		c=0		
atase	Expiry	m		10(5)	Absen	10	Absen	-	Absence
(4)	date for				ce		ce		
	consum	M		10^{2}	Absen	10	Absen	-	Absence
	ption				ce		ce		
				n=5,	n=5,	n=5, c=0	n=5,	-	n=5, c=0
				c=2	c=0		c=0		

- (1) = In addition, pathogenic micro-organisms and their toxins must not be present in quantities affecting the health of consumers.
- (2) = are selected as beta haemolytic streptococci, those belonging to groups A, B, C, G and L of lancefield.
- (3) = in the event that results considered unsatisfactory are obtained for the following criteria:
- -aerobic microorganisms at 30 degrees Celsius (30°C).
- Coliforms at 30°C.
- phosphatase

All the criteria should be checked on additional samples.

(4) = also the boiling stability and acidity between 1.4 and 1.8 g of lactic acid/liter

B- Sterilized milks and creams / UHT creams and milks

Sterilized milk or cream on the	Must remain stable after incubation for 15 days at 30°C and 7 days at 55 ° C
best-before date	The organoleptic control of the products must be normal after incubation
	Must not have a pH change > 0.2 units due to incubation
UHT milk or cream on the "best- before date"	Must not contain a number of aerobic microorganisms at 30°C and 55°C greater than 10 per 0.1 ml after incubation

C- Other milk-based products

DESIGNATION	Aerobi	Colifor	Fecal	Staphyloco	Sulphit	Salmon	Listeria
	c	ms	colifor	ccus	e -	ella in	monocytog

		micro- organis	30°C/g	ms 44°C/	aureus /gr.	reduci ng	25 gr.	enes in 25 gr.
		ms 30°C/g r.		gr.		anaero bes 46°C / gr.		51.
Milk powder	m	-	0	-	10	-	Absenc e	-
	M	-	10	-	10 ²	-	Absenc e	-
			n=5, c=2		n=5, c=2		n=5, c=0	
Other milk-based powder products	m		0	-	-	-	Absenc e 25g	Absence 1g
	M		10	-	-	-	Absenc e 25g	Absence 1g
			n=5, c=2				n=5, c=0	
Liquid milk-based products heat-treated	m	5.104	0	-	-	-	Absenc e 25g	Absence 1g
and unfermented (sweetened condensed	M	10 ⁵	0	-	-	-	Absenc e	Absence 1g
milk: add yeasts + molds: Absence in 1 gram)		n=5, c=2	n=5, c=2				n=5, c=0	
Liquid milk-based products heat-treated	m	-	0	-	-	-	Absenc e	Absence 1g
and fermented	M	-	5	-	-	-	Absenc e	Absence 1g
			n=5, c=2				n=5, c=0	
Creams for consumption			_				_	
Raw cream (positive phosphatase	m	-	-	10 ²	10^2	-	Absenc e	-
	M	-	-	10 ³	10 ³		Absenc e	-
				n=5, c=2	n=5, c=2		n=5, c=0	
Pasteurized cream (lactic acidity <2.5 negative phosphatase unit)		-	-	-	-	-	-	-
- Prepackaged	m	3. 10 ⁴	10^2	1	10		Absenc e	
	M	3. 10 ⁵	10^{2}	10	10 ²		Absenc e	
		n=5, c=2	n=5, c=2	n=5, c=2	n=5, c=2		n=5, c=0	
- Bulk	m	3. 10 ⁴	10^{2}	1	10		Absenc e	
	M	3. 10 ⁵	10^{3}	10	10 ²		Absenc	
		n=5, c=2	n=5, c=2	n=5, c=2	n=5, c=2		n=5, c=0	
Cured Prepacka	m	-	10	1	10		Absenc	

cream	ged							e	
(Negativ		M	-	10^{1}	1	10^{2}		Absenc	-
e								e	
phospha				n=5,	n=5,	n=5, c=2		n=5,	
tase and				c=2	c=2			c=0	
lactic	Bulk	m	-	10^{2}	1	10	-	Absenc	-
acidity>								e	
4) (*)		M	-	10^{3}	10	10^{2}		Absenc	-
								e	
			-	n=5,	n=5,	n=5, c=2		n=5,	
				c=2	c=2			c=0	

(*) Cured cream is the pasteurized cream sowed by a specific lactic flora consisting of one of the following species or a mixture of several of these species: *Streptococcus lactis, Streptococcus cremoris, Streptococcus diacetilacus, Streptococcus thermophilus, Lenconstoccremoris* (synonyms: *Lenconstoccitrovurum, Betacoccus cremoris*)

D - Other milk-based products (cont'd)

DESIGNATI ON		Aerobic micro- organis ms 30 degrees Celsius (30°C.) per gram	Colifor ms 30°C per gram	Fecal colifor ms 44°C per gram	Staphylococ cus aureus per gram	Sulphit e- reducin g anaerob es 46 degrees Celsius per gram	Salmone lla in 25 grams	Listeria monocytoge nes in 25 grams
- Non-heat-	m	-	0	-	-	-	Absence	Absence 1g
treated milk-	M	-	5	-	-	-	Absence	Absence 1g
based liquid products			n=5, c=2				n=5, c=0	
- Milk-based	m	10^{5}	10	-	10	-	Absence	Absence 1g
ice-cream	M	5. 10 ⁵	10^{2}	-	10^{2}	-	Absence	Absence 1g
products	n= 5,	n=5, c=2		n=5, c=2		n=5, c=0		
	c= 2							

E - Cheese

DESIGNATION		Coliforms	E.COLI	Staphylococcus	Salmonella	Listeria
		30°C per	44°C per	aureus per gram	in 25 grams	monocytogenes
		gram	gram			in 25 gr
Heat-treated hard	m	-	-	-	Absence	Absence 1g
cheese made from	M	-	-	-	Absence	Absence
milk					n=5, c=0	n=5, c=0
Hard cheese made	m	-	10^{4}	10^{3}	Absence	Absence 1g

from raw milk and	M	-	10 ⁵	10^{4}	Absence	Absence
heat-treated milk			n=5, c=2	n=5, c=2	n=5, c=0	n=5, c=0
Soft cheese made	m	-	104	10 ³	Absence	Absence
from raw milk and	M	-	10 ⁵	10 ⁴	Absence	Absence
heat-treated milk			n=5, c=2	n=5, c=2	n=5, c=0	n=5, c=0
Heat-treated soft	m	10^{4}	10^{2}	10^{2}	Absence	Absence
cheese made from	M	10 ⁵	10^{3}	10^{3}	Absence	Absence
milk		n=5, c=2	n=5, c=2	n=5, c=2	n=5, c=0	n=5, c=0
Parsley cheese made	m	-	10^{4}	10^{3}	Absence	Absence
from raw milk and	M	-	10 ⁵	10 ⁴	Absence	Absence
heat-treated			n=5, c=2	n=5, c=2	n=5, c=0	n=5, c=0
Heat-treated parsley	m	-	-	10	Absence	Absence
cheese made from	M	-	-	10^{2}	Absence	Absence
milk				n=5, c=2	n=5, c=0	n=5, c=0
Heat-treated	m	-	10^{4}	10^{3}	Absence	Absence
unripened cheese	M	-	10 ⁵	10 ⁴	Absence	Absence
made from raw milk			n=5, c=2	n=5, c=2	n=5, c=0	n=5, c=0
Unripened cheese	m	-	-	10	Absence	Absence
made from raw milk	M	-	-	10^{2}	Absence	Absence
or heat-treated				n=5, c=2	n=5, c=0	n=5, c=0
Fresh whey cheese	m	-	-	-	Absence	Absence
•	M	-	-	-	Absence	Absence
					n=5, c=0	n=5, c=0
Dry whey cheese	m	-	-	-	Absence	Absence
	M	-	-	-	Absence	Absence
					n=5, c=0	n=5, c=0
Other heat-treated	m	-	10^{4}	10^{3}	Absence	Absence
cheeses made from	M	-	10 ⁵	10^{4}	Absence	Absence
milk			n=5, c=2	n=5, c=2	n=5, c=0	n=5, c=0
Other cheeses made	m					
from raw milk and	M					
heat-treated						

$^{\circ}$ - The microbiological standards for egg products and pastry creams are as follows:

DESIGNATIO N		Aerobic micro-	Coliform s 30°C/gr	Enterobacteri a	Staphylococcu s aureus / gr	Sulphite- reducing	Salmonell a in 25 g
		organism s 30°C/gr				anaerobe s 46 ° C /	
						gr	
Pasteurized egg	m	$10^{5}(1)$	-	10	10^{2}	-	Absence
products					Absence		
	M	3.10^5	-	10^{2}	$3. 10^2$	-	Absence
		n=5, c=0		n=5, c=2	n=5, c=2		n=5, c=0
Egg whites	-	-	-	-	-	-	-
Unpasteurized	m	-	-	-	-	-	-
egg whites	M	-	-	-	-	-	Absence
							n=5, c=0
Pastries, pastry	m	3.10^5	10^{3}	10	10^{2}	10	Absence
creams	M	3.10^6	10 ⁴	10	10^{3}	10^{2}	Absence

| | n=5, c=2 | n=5, c=0 |
|--|----------|----------|----------|----------|----------|----------|

- (1) = Only analytical tolerances are accepted (two-class plan)
- $9\,^\circ$ The microbiological standards for semi-preserves that are made of animal foodstuffs and foodstuffs of animal origin are as follows:

DESIGNATIO		Aerobic	Coliform	Fecal	Staphylococcu	Sulphite-	Salmonell
N		microorganism	s 30°C/gr	coliform	s aureus/gr	reducing	a in 25 grs
		s 30°C/gr		S		anaerobe	
				44°C/gr		s 46°C/gr	
Semi-preserves:	m	10^{4}	Absence	Absence	Absence	Absence	Absence
Pasteurized (1)	M	10^{5}	Absence	Absence	Absence	Absence	Absence
		n=5, c=2	n=5, c=0	n=5, c=0	n=5, c=0	n=5, c=0	n=5, c=0
S.C non- pasteurized (1)	m	10^5	Absence	Absence	Absence	Absence (2)	Absence
- Rollmops,	M	10^{6}	Absence	Absence	Absence	10^{2}	Absence
buckling, salt anchovy or oil anchovies prepared from salted anchovies		n=5, c=2	n=5, c=0	n=5, c=0	n=5, c=0	n=5, c=2	n=5, c=0
Smoked	m	$10^6(3)$	Absence	Absence	1	Absence	Absence
salmon,	M	10^{7}	Absence	Absence	10	Absence	Absence
haddock and other slightly salted and smoked fish		n=5, c=2	n=5, c=0	n=5, c=0	n=5, c=2	n=5, c=0	n=5, c=0
Sliced smoked	m	$10^6(3)$	-	1	10	1	
salmon vacuum	M	10^{7}		10	10^{2}	10	Absence
packed		n=5, c=2		n=5, c=2	n=5, c=2	n=5, c=2	n=5, c=0

- (1) Revivification of the initial suspension for 2 hours at laboratory temperature for the semi-preserves and for 30/45 minutes for the unpasteurized semi-preserves.
- (2) Particular case of anchovies in brine: sulphite-reducing anaerobic at 46°C: less than 10 per gram.
- (3) enumeration in a medium with seawater or, failing that, with 3.5% salinity water and an incubation temperature of 20°C. for 5 days.
- 10- The microbiological standards for other miscellaneous foods are as follows:

DESIGNATIO		Aerobic	Coliforms	Fecal	Staphylococcu	Sulphite-	Salmonell
N		microorganism	30°C/gram	coliform	s aureus/gram.	reducing	a in 25
		s 30°C/gr.		S		anaerobe	gram.
				44°C/gr.		S	
						46°C/gr.	
Gelatin for food	m	5.10^3	10	Absence	10^{2}	10^{2}	Absence
usage	M	10^{5}	10^{3}	Absence	10^{4}	10^4	Absence

		=5, c=2	n5, c=2	=5, c=0	=5, c=2	=5, c=2	=5, c=0
Hydrolyzed	m	=	30 (1)	-	-	-	Absence
whey	M	=	90	-	-	-	Absence
			n5, c=0				n5, c=0
Enzyme	m	=	30	-	Absence	30	Absence
preparations	M	=	3.10^2	-	Absence	3.10^2	Absence
			n5, c=2		n5, c=0	n5, c=2	n5, c=0

(1) = Only analytical tolerances are accepted (two-class plan).

ANNEX II

Interpretation of results from microbiological analyzes

I - Interpretation of the results according to the principle of two or three classes

The value of microbial enumeration methods is not absolute, whatever the nature of the culture medium used. It is generally accepted that the variability can reach ½ log. with solid medium and 1 log. with liquid medium.

1- Three-Class Plan

Principle:

Knowing that:

m = the criterion set in this decree. All equal or lower results are considered satisfactory.

 \mathbf{M} = Acceptability threshold, beyond which the results are no longer considered satisfactory, but the product is not considered to be toxic.

The **M** values are set at:

M = 10 m when enumerated in a solid medium;

M = 30 m when enumerated in liquid medium;

The three-class plan is so designated because the results of the examinations interpreted on this basis make it possible to set three classes of contamination:

- the one less than or equal to criterion m;
- that between the criterion **m** and the threshold **M**:
- the one above the threshold **M**.

Practical application taking into account the variations related to the microbiological technique:

The quality of the lot is considered to be satisfactory or acceptable in application of Article 1 of this decree where no result exceeds M:

A) The observed values are (satisfactory quality):

- less than or equal to 3 m when using a solid medium;
- less than or equal to 10 m when using a liquid medium;

B) The observed values are included (acceptable quality):

- between 3m and 10m (= \mathbf{M}) in a solid medium
- between 10m and 30m (= \mathbf{M}) in a liquid medium;

And $\mathbf{c/n}$ is less than or equal to 2/5 with the plan $\mathbf{n}=5$ and $\mathbf{c}=2$.

The results are considered unsatisfactory:

- a) When $\mathbf{c/n}$ is greater than 2/5;
- b) In all cases where values greater than M are observed.

However, the overrun threshold for aerobic microorganisms at +30 ° C, while other criteria are met, must be interpreted, in particular for meat, poultry and raw products.

When the values are greater than M, the results are considered unsatisfactory. But it is quite evident that, beyond a certain order of magnitude, the notion of toxicity is becoming more and more important; In any event, the product must be considered as toxic or corrupt when the contamination reaches the microbial limit value S that is set generally at m.10³. For *Staphylococcus aureus*, this S value should never exceed 5.10⁴. Technical tolerances are not applicable to M and S.

2- Two-class plan:

Principle:

This plan is so designated because the results of the examinations interpreted on this basis make it possible to determine only two classes of contamination.

This type of plan, which accepts no tolerance, even of an analytical nature, corresponds most often to the expressions:

"Absence in": the result is considered satisfactory;

"Presence in": the result is considered unsatisfactory; The product is declared unfit for consumption.

In addition, in certain special cases referred to in points 2 and 5 of Annex I, the two-class plan shall be applied with analytical tolerance.

Note: This plan is particularly applicable to Salmonella contamination. However, for poultry, in the case of surface contamination, the lot is considered satisfactory when the ratio d/n = 1/5.

Knowing that:

d = number of units in the sample with positive results.

3- Special case of canned food:

When canned animal foodstuffs or canned foodstuffs of animal origin do not comply with the stability tests, the transposition of the original lot may take place only to the extent that a previously defined sampling plan has been implemented.

II - Use of different plans and interpretation of results:

The results, showing that the results of the bacteriological analyzes do not have the same precision as the chemical and physical analyzes. It therefore seemed useful to take into account two different concepts:

- statistical variability (consumer risk, producer risk);
- analytical variability (relative reproducibility of analyzes).

The two-class and three-class plans are reviewed using examples from the body of the decree. It is obviously the "three-class plan" type that really allows to qualify the results obtained and to avoid that erroneous conclusions are drawn from the examination of too few samples.

Example:

Pieces of meat that are vacuum-wrapped or not, chilled or frozen (In Table 1 of Annex I).

Reminder of the criteria:

Comments:

In this case, any sample giving a result greater than 3 m (considered to have the same materiality as m) does not meet the criteria and gives rise to an intervention by the inspection services as to the fate of the lot from which it originates.

There are therefore only two classes to define the samples: £ 3 m or > 3 m.

If the reference (1) was not in the text, then we would have a three-class plan and the interpretation would be as follows:

```
m = 5.10^4 (50 000).

3 m = 3 \times 5.10^4 (150 000).
```

(1) Only analytical tolerances are accepted, two-class plan.

```
M = 10 \text{ x } 5.10^4 = 5.10^5 \text{ (500 000)}.
```

n = 5 (number of samples).

c = 2 (number of samples that can be between 3 m and M).

If all samples give values of £ 3 m (1.5 \times 10⁵ = 150 000), the result is considered satisfactory.

If one or two samples give values> 1.5×10^5 (150 000) but £5 × 10^5 (500 000) (ie> 3 m but £ M) and the others are £3 m (1.5.10⁵), the result is considered acceptable.

If three or more samples have values between $1.5.10^5$ (1) and 5.10^5 (M), or if only one sample exceeds $M = 1.5.10^5$, the result is considered unsatisfactory.

Note. - It is recalled that the results considered to be unsatisfactory do not imply any automatic conclusion as regards the toxicity of the product and that in particular in the case of the enumeration of the aerobic flora growing at 30 degrees Celsius, these may be subject to an interpretation provided that the other criteria are met.

- 2 °-Fecal coliforms (criterion: $m = 10^2$):
- 2.1 Enumeration in solid medium (deoxycholate lactose agar). The analytical tolerance is set to 3 m, ie 3.10^2 = 300.

Enumeration in liquid medium (technique of the most probable number). The analytical tolerance is set to 10 m, i.e. $10 \times 10^2 = 1000$.

This means that results of £ 300 in solid medium and £ 1000 in liquid medium are considered satisfactory.

2.2 M = 10 m = 1000 in solid medium, M = 30 m = 300 in liquid medium.

<u>For solid medium</u>: if one or two samples out of the five examined have values between 300 (> 3 m) and 1000 (£ M) and the others are £ 300 (£3 m), the results are considered acceptable.

For liquid medium, the same reasoning applies for values between 1000 (> 10 m) and 3000 (£ M).

- (1) Only analytical tolerances are accepted, two-class plan.
- 2.3 When three or more samples indicate values between (> 3 m) and 1000 (£ M) (solid medium), between 1000 (> 10 m) and 3000 (£ M) (liquid medium) or when a sample (or more) indicates values greater than 1000 (solid medium) or 3000 (liquid medium), the results are considered unsatisfactory.
- 3 ° Clostridium sulfito-reducing agents at 46 degrees Celsius (criterion: m = 2).

The analytical tolerance = 3 m, i.e. 3 x 2 = 6.

- 3.1 When the results of all samples are 1 £ 6, these are considered satisfactory.
- 3.2 When one or two samples are graded> 6 (> 3 m) and £ 20
- (M = 10 m) and the others are £ 6, the overall result is considered acceptable.
- 3.3 When three (or more) of the five samples tested show values> 6 and £20 or when only one sample (or more) is above M (> 20), the overall result is considered unsatisfactory.
- 4. Salmonella (criterion = absence in 25 grams).

It is essentially for this type of pathogenic germs that the two-class plans are used. They are translated in terms of "presence" or "absence" (m = 0). It is a search and not an enumeration. However, let us recall (cf.1°-) that two-class plans may also involve enumerations, but the expression is no longer in terms of "presence" or "absence".

Where no particular indication is given, the search for salmonella in the prescribed sample mass must be negative for the five samples analyzed. i.e. m = 0, n = 5, c = 0.

<u>Note</u>: In certain special cases, such as the search for salmonella on the surface of poultry carcasses, it can be tolerated if this requirement is not fully met. The data of the plan then become m = 0, n = 5, C = 1 (a sample may be considered positive).

It should also be pointed out that the very heterogeneous distribution of salmonella in food products removes part of their value from the enumeration, and it is conventional to find small volumes of positive inoculum for salmonella search, while larger masses of the same product are found to be negative.

III- General Comment:

- 1. The three-class plan system, as set out in the text referred to, necessarily includes, for the interpretation of the results, the determination of the values **m**, **3m** and **M**. It is therefore necessary, in each individual case, to determine the dilutions allowing a valid verification of the respect or non-respect of these criteria. This often results in inoculum inoculation from several successive dilutions, which has the additional advantage of reinforcing the value of the results observed.
- 2. One of the points that would benefit from attention is how to control the criteria for which very low values (<10 essentially) have been indicated.

The technique to be used then requires the inoculation of 1 gram of product, which, for solid products, can be difficult or delicate.

Some examples are given below:

Example 1: Sulfito-reducing anaerobes at 46 degrees Celsius.

In particular, points 2, 3 and 5 of Annex I contain strict criteria in this respect. The seeding of one of the selective medium can be carried out from a 1/5 initial suspension. 2.5 ml are then inoculated into two tubes used for identification (2.5 ml x 2 = 5 ml = 1 g).

We can then realize a 1/10 suspension required for the other seeding by adding 5 ml of diluent to 5 ml of 1/5 initial suspension.

Example 2: Fecal Coliforms:

Points 5, 6 and 7 of Annex I have for this type of germs values equal to 1, which may be surprising and deserving of explanation.

In fact, the text retained the notion of fecal coliforms and not the one of Escherichia Coli (whose research presupposes precise identification by means of several bacteriological tests), fecal coliforms being defined as

enterobacteria fermenting lactose at high temperatures. This notion of fecal coliforms, a bacterial group not defined in taxonomic terms, is therefore less precise than the one of Escherichia Coli and should be taken into account by retaining a numerical value allowing the three-class system to be used.

The enumeration of fecal coliforms in this particular case can be carried out in liquid medium by the most probable number technique